		E PHILIPPINE INC.	INVESTIGA	TION REPORT	FORM (IRF)			
Telephon	g Road LISP II, Brgy, La e No. (049) 545-7166 to 049) 545-6302	Mesa, Calamba City, Laguna 69	Inhouse Detection Customer Claim Control No.: IRF-23-08-0071 Date Issued: 25-Aug-23					
ustomer	EPPI	V. I	Attention To NOEMI CEPEDA					
em Code	5165877-00		Department KPLIMA- PRODUCTION					
em Description	Lionel 2 Mbi E	urope:D	Date of Detection 230824 NS					
ob Order Number	43013		Section Detected INLINE QA					
	ILLUSTRATION OF	THE PROBLEM	Major Minor					
		<u> Republica de la comprese de la com</u> La comprese de la comprese del comprese de la comprese del comprese de la comprese del comprese de la comprese de la comprese de la comprese del comprese de la comprese del comprese de la comprese del comprese de la comprese del comprese della comprese	Lot Quantity (pcs.)	Reject Quantity (pcs.) Reject Percentage				
			993	83	8,36%			
EPSON COM		3/	Nature of Defect: TEAR OFF ITEM SHOULD BE IN GOOD CONDITION; NO OCCURRENCE OF TEAR OFF Actual: TEAR OFF WAS ENCOUNTERED ON THE ITEM (PLEASE SEE ATTACHED PICTURE)					
NO, OF OCC	URRENCE	DISPOSITION	AREA OF OCCURRENCE / ORIGIN CONTENT					
First		Hold	Slotter	Gluing	Material			
Recurrence		Special Acceptance	EQOS	Vertical	Dimension			
No.:		For Rework	Diecut	Others:	Appearance			
Date:	!	Reject / Disposal	Detaching		Process / Method			
Issue	i by	Checked by	Approved	ру	Received by (Receiving Section)			
C. Ale QA-IE	valo	S Magsino y QA Supervisor	QA Asst. Mar	nager	N. Cepeda Head/ Supervisor			
			ATION / ANALYSIS	E: (Analyze the reason of occ	wrence why it leaked?)			
**************************************	ie: (Analyze the reas	on of occurrence, why It happened?)	Why 1:	C. (Allasyze the Teason of occ				
Why 1:			Why 2:					
System / Training My 3: Why 3:			Why 3:					
Why 3:			Why 4:		,			
		. , 1	Why 5:		`			
Why 5:			Why 1:					
Why 1:		;	Why 2:		**			
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. <u>88</u>			Why 4:					

KANEPACKAGE PHILIPPINE INC.

No. 5 Ring Road LISP II, Brgy. La Mesa, Calamba City, Laguna Telaphone No. (049) 545-7166 to 69 Fax No. (049) 545-6302

INVESTIGATION REPORT FORM (IRF)

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A Softing Result Location Total Stock NG Total Good RM Country Country												
Constitution Total Stock No. Total Good System	IMMEDIATE ACTION: (Action to be done to contain/ temporary correct the problem found)						CORRECTIVE ACTION: (Actions to be done to ensure that the problem will not happen again)					
RM VIP	. Sorting Result						Actions to be done to eliminate recurrence Who / When					
Note		Loca	lion	Total Stock	NG	Total Good					•	
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Title	B, Orientation								•			
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